



## RheBuild® Kit Instruction Supplement

### Stator Screw Torque Specifications

The following table shows torque specifications for stator screws. This is only a partial list of Rheodyne® valves; please contact Technical Support if you cannot find the torque for your particular model number. For other RheBuild Kit instructions go to:

[www.idex-hs.com/products/rhebuildkit](http://www.idex-hs.com/products/rhebuildkit)

Rheodyne Technical Support

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Valve or Pod Part Number	Stator Screw Torque	
	(in lbs)	(N m)
EV200-102	10	1.1
EV700-100	10	1.1
EV700-105	10	1.1
EV700-107	10	1.1
EV700-112	10	1.1
EV750-100	10	1.1
EV750-105	10	1.1
EV750-107	7	0.8
EV750-112	10	1.1
HT700-107	20	2.3
HT700-112	20	2.3
HT700-113	20	2.3
HT703-100	20	2.3
HT704-100	20	2.3
HT706-100	20	2.3
HT715-000	20	2.3
HT715-025	20	2.3
HT715-105	20	2.3
HT750-107	6	0.7
HT750-112	20	2.3
HT753-100	20	2.3
MHP7900-XXX	6	0.7
MHP7907-XXX	6	0.7
MHP7913-XXX	6	0.7
MHP7920-XXX	6	0.7
MHP7960-XXX	6	0.7
MHP7970-XXX	6	0.7
MHP7980-XXX	6	0.7
MHP7986-XXX	6	0.7

Valve or Pod Part Number	Stator Screw Torque	
	(in lbs)	(N m)
MHP9900-XXX	6	0.7
MHP9960-XXX	6	0.7
PD700-107	20	2.3
PD703-100	20	2.3
PD750-107	6	0.7
PD753-100	20	2.3
PD7900	6	0.7
PD7913	6	0.7
PD7920	6	0.7
PD7960	6	0.7
PD7961	6	0.7
PD7970	6	0.7
PD7980	6	0.7
PD7986	6	0.7
PD9900	6	0.7
PD9960	6	0.7
RV200-112	10	1.1
RV500-100	10	1.1
RV500-104	10	1.1
RV550-100	7	0.8
RV550-101	7	0.8
RV550-104	10	1.1
RV700-100	10	1.1
RV700-102	10	1.1
RV700-104	10	1.1
RV700-105	10	1.1
RV700-107	10	1.1
RV700-112	10	1.1
RV700-116	10	1.1
RV700-136	10	1.1
RV703-100	10	1.1
RV750-100	10	1.1
RV750-102	7	0.8
RV750-105	10	1.1
RV750-107	7	0.8
RV750-112	10	1.1
RV750-116	10	1.1