

#### Message to Our Customers

Inception

Our company started in October 1990 as a developer and manufacturer of components for liquid flow control, particularly as it applied to liquid chromatography. At first we focused on supplying the large OEMs involved in analytical instrumentation with high-pressure valves and related products.

Growth

The next year we began selling our GASTORR line of super-compact, high performance degassing systems to the OEM, general, and overseas markets. In 1992 we reached another milestone with the development of the super-compact non-pulsatile feedback control pump. We were highly gratified to see this pump, embodying a revolutionary feedback system, become a major hit widely used in a multitude of analytical applications.

Expansion

We have introduced many new products to the market since our inception, and in every instance we have focused on our core mission as a component maker, always striving to develop and manufacture products with ever high performance and quality. As part of our international sales effort, we aggressively market our components in the US, Europe, Australia, and many parts of Asia, exhibiting not only at Pittcon, the world's largest analytical fair, but in many other venues throughout the world as well. And every year we announce and demo our latest creations to manufacturers and distributors throughout the industrialized world.

Our Mission

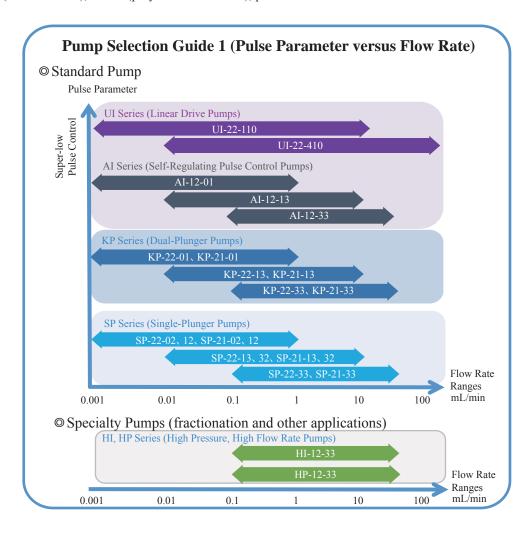
Current analytical applications demand not only ever higher performance and precision, but also demand products with minimal environmental impact (which includes resource recycling). In line with this new realities, we at FLOM have rededicated ourselves to providing high performance, compact, light, and low cost components that amply comply with the latest environmental regulations and recycling initiatives. As good corporate citizens we take pride in developing new products that contribute to the growth of the analytical market, and to the greater benefit of human society as well.

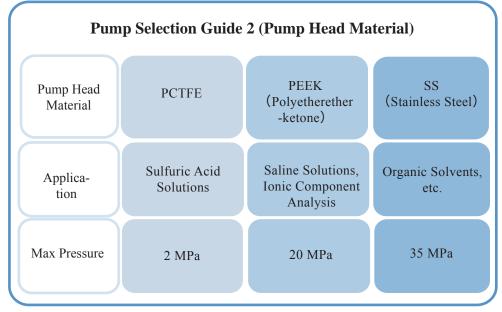
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# Guide for Plunger Pump Selection

FLOM Plunger Pumps are compact and easy to use. Use the guide below to select the pump that is right for your application, whether handling high viscosity solvents, bubble-sensitive situations, super-low pulsation and high throughput or high pressure applications. Also match the pump head material to the application at hand, whether SUS (stainless steel), PEEK (polyetheretherketone), plastic or PCTFE.

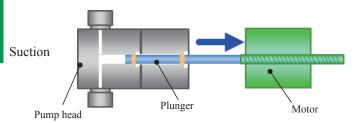


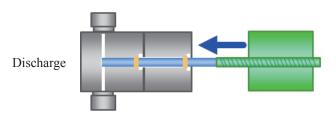


# **Plunger Pump Design and Features**

FLOM Plunger Pumps come in two configurations: linear drive and cam drive.

# **Linear Drive (UI Series)**

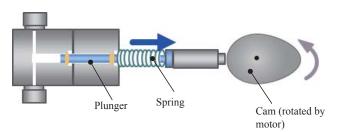


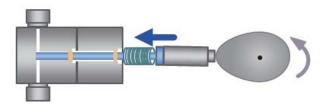


In a linear drive, the plunger moves along the same axis as the motor. In the graph above, the plunger moves left/right.

- Since the stroke is long, suction is greatly increased.
- With the elimination of vertical play, abrasion on the plunger is reduced.
- •Highly wear-resistant plunger seals drastically reduce seal leaks even with highly volatile liquids, leading to longer pump life.

## Cam Drive (AI, KP, SP Series)





In this configuration, a cam is used to translate the motor's circular motion into linear motion. The forward motion of the cam supplies the energy needed by the spring for the return motion.

- Since a portion of the energy used to push the plunger is needed to compress the spring, a stronger motor is required.
- The movement of the cam produces vertical play causing wear, which requires periodic replacement of the plunger.



Intelligent Pump UI-22-110, SS

## **Linear Drive Pulse Control Intelligent Pump UI-22 Series**

Combines High Precision Flow with Ease of Use

#### Features

- ☐ Reduces pulsation to an absolute minimum, making super low pulsation flow possible
- □ Problems with bubbles greatly reduced
- □ Plunger seal life extended
- ☐ Limit switches for both high and low pressures
- □ Space-saving compact design
- □ 2 or more pumps can be externally controlled thru RS-232C interface
- ☐ Choose either PEEK or Stainless Steel to match solvent used

Product name	Intelligent Pump						
Part number	UI-2	2-110	UI-22	-410			
pump head material	SS	PEEK*2	SS	PCTFE			
Max pressure*1	35 MPa	20 MPa	5 MPa	2 MPa			
Flow rate range	0.001~9.9	99 mL/min	0.01~99	9.99 mL/min			
Flow per stroke	80	μL	70	)8 μL			
Plunger stroke		10 mm					
Flow accuracy		< 0.3 %					
Features	Active pulse reduction, Flow volume calibration,						
		Upper and lower	pressure limmete	er			
Pressure accuracy		<	5%				
Wetted materials	SS ty	pe: SS, Sapphire	, Rubby, PTFE, P	CTFE			
	PEEK 1	type: PEEK, Sapp	ohire, Rubby, PTF	E, PCTFE			
	PCTFE	type: PCTFE, Sa	apphire, Rubby, P	TFE, ETFE			
Remote control	In	Input: Pump on/off, Output: Error signal					
Communication	RS232C						
Dimensions		144 (H) x 105	(W) x 240 (D)				
Weight		5.6 kg					

<sup>\*1:</sup> Maximum pressure is only sustained intermittently. Continuous pump operation at maximum pressure cannot be guaranteed.

SLP-P514

SLP-P511

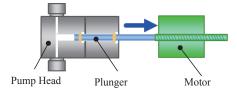
SLP-P510

Order code

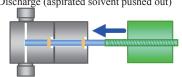
Note: The specifications and product design may change without prior notice.

## **Linear Drive Design**

Suction (solvent aspiration)



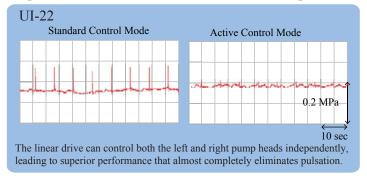
Discharge (aspirated solvent pushed out)

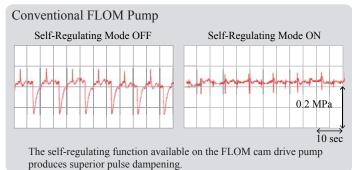


The UI-22 pump uses a linear driver mechanism in which the plunger moves in line with the motor's axis. Because aspirated air can be easily discharged, and with the seal suffering almost no wear, tiny leaks from the seal are eliminated, which means that even highly volatile solvents can be efficiently pumped.

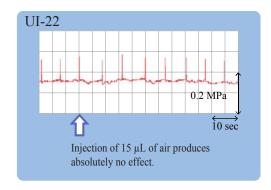
#### • Comparison of Pulsation with a Conventional Pump

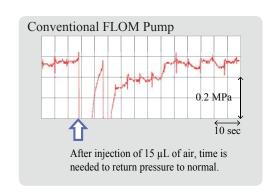
SLP-P509





#### Air Mixture Tests





<sup>\*2:</sup> Will release on Summer 2017



Intelligent Pump AI-12-13, SS

Intelligent Pump AI-12-13, PEEK

# Pulse Control Pumps Intelligent Pump AI-12 series

A high performance pump with pressure sensing and real-time pulse control.

#### Features

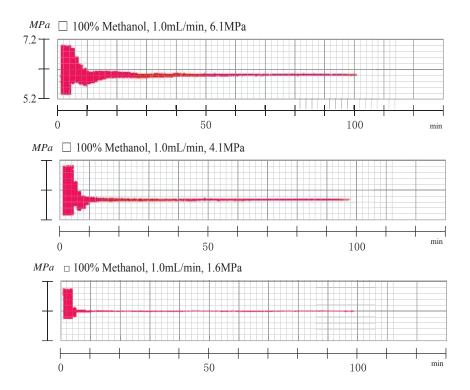
- · High precision and stable flow volumes
- Self-regulating mechanism greatly reduces pressure fluctuations
- Upper and lower-pressure limit setting
- RS-232C interface for computer control
- Multi-layer, solvent-resistant seal design
- · Choose from 3 different models to match desired flow ranges
- Choose either PEEK or Stainless steel (SS) to match solvent used

Product name	Intelligent pump					
Part number	AI-12	2-01	AI-1	2-13	AI-12-33	
Pump head material	SS	PEEK	SS	PEEK	SS	PEEK
Max pressure*1	30 MPa	20 MPa	30 MPa	20 MPa	5 MPa	5 MPa
Flow rate range	0.001~0.9	99 mL/min	0.01~9.9	9 mL/min	0.1~5	0.0 mL/min
Flow per stroke	4	μL	32	μL	1	54 μL
Flow accuracy			± 0.3	%		
Features	Active pulse reduction, Flow volume calibration,					
	Upp	Upper pressure limiter, Lower pressure limiter, gradient flow*2				
Pressure accuracy			±5 %	)		
Wetted materials		SS type: S	S, Sapphire, F	Ruby, PTFE, PC	TFE	
				e, Ruby, PTFE,		
Remote control		Input: P	ump on/off, O	utput: Error sig	nal	
Communication	RS232C					
Dimensions	144(H) x 79 (W) x 305(D) mm					
Weight	SS type: 4.3 kg, PEEK type: 3.8 kg					
Order code	SIP-P2006	SIP-P2005	SIP-P2002	SIP-P2001	SIP-P2004	SIP-P2003

<sup>\*1:</sup> Maximum pressure is only sustained intermittently. Continuous pump operation at maximum pressure cannot be guaranteed.

Note: The specifications and product design may change without prior notice.

#### Pressure Pulsation Data



<sup>\*2:</sup> At least 2 pumps needed for gradient flow.



# Medium to High Pressure Pumps Dual Pump KP-22 Series

A general-use pump with pressure sensor

#### Features

- High precision and stable flow volumes
- Equipped with pulse control for reduced fluctuations in pressure
- Real-time display of pressure
- Metered flow mode allows setting to desired flow volumes
- Upper and lower pressure limiter
- RS-232C interface for computer control
- Variety of seals to choose from depending on solvent
- Choose from 3 different models to match desired flow ranges
- Choose from 3 different pump head materials

Product name				Dual pump				
Part number	KP-2	22-01		KP-22-13			KP-22-33	
Pump head material	SS	PEEK	SS	PEEK	PCTFE	SS	PEEK	PCTFE
Max pressure*1	25 MPa	20 MPa	25 MPa	20 MPa	2 MPa	5 MPa	5 MPa	2 MPa
Flow rate range*2	0.001~1.0	00 mL/min	0.	01~10.00 mL/	min		0.1~50.0 mL/s	min
Flow per stroke	4	μL		32 μL			154 μL	
Flow accuracy				± 0.				
Features		Pulse c			tion, Upper and		limiter,	
		Constant pressure flow*4, Set volume dispensing						
Pressure accuracy				± 5	%			
Wetted materials			SS type: S	SS, Sapphire, Ru	iby, PTFE, PCT	FE		
			PEEK typ	e: PEEK, Sappl	nire, Ruby, PTF	E, PCTFE		
			PCTFE ty	pe: PCTFE Sap	phire, Ruby, PT	FE, ETFE		
Remote control	Input: Pump on/off, Output: Error signal							
Communication	RS232C							
Dimensions	144(H) x 79(W) x 285(D) mm							
Weight		SS type: 4.3 kg, PEEK and PCTFE type: 3.8 kg						
Order code	SDP-P1081	SDP-P1080	SDP-P1077	SDP-P1076	SDP-P1114	SDP-P1079	SDP-P1078	SDP-P1111

- \*1: Maximum pressure is only sustained intermittently. Continuous pump operation at maximum pressure cannot be guaranteed.
- \*2: The unit cannot run continuously at maximum flow rate.
- \*3: Pulse control is activated below the flow pressure of 5 MPa.
- \*4: Constant pressure flow mode adjusts the flow rate in real time to stabilize the pressure at the set range.

Note: The specifications and product design may change without prior notice.



Dual Pump KP-21-13, SS

Dual Pump KP-21-13, PEEK

# Medium to High Pressure Pumps Dual Pump KP-21 Series

A general-use pump without pressure sensor

#### Features

- High precision and stable flow volumes
- RS-232C interface for computer control
- Variety of seals to choose from depending on solvent
- Choose from 3 different models to match desired flow ranges
- Choose from 2 different pump head materials

Product name	Dual pump						
Part number	KP-2	21-01	KP-2	21-13	KP-2	21-33	
Pump head material	SS	PEEK	SS	PEEK	SS	PEEK	
Max pressure*1	25 MPa	20 MPa	25 MPa	20 MPa	5 MPa	5 MPa	
Flow rate range*2	0.001~1.0	00 mL/min	0.01~10.0	00 mL/min	0.1~50.0	0 mL/min	
Flow per stroke	4	μL	32	μL	154	μL	
Flow accuracy			± 0.3	3 %		•	
Features		Flow volume calibration, Set volume dispensing					
Pressure accuracy			_	•			
Wetted materials		SS type	: SS, Sapphire, 1	Rubby, PTFE, P	CTFE		
		PEEK type: PEEK, Sapphire, Ruby, PTFE, PCTFE					
Remote control		Input	t: Pump on/off, (	Output: Error sig	gnal		
Communication	RS232C						
Dimensions	144(H) x 79(W) x 285(D) mm						
Weight	approx. 3.4 kg						
Order code	SDP-P1087	SDP-P1086	SDP-P1083	SDP-P1082	SDP-P1085	SDP-P1084	

<sup>\*1:</sup> Maximum pressure is only sustained intermittently. Continuous pump operation at maximum pressure cannot be guaranteed.

Note: The specifications and product design may change without prior notice.

<sup>\*2:</sup> The unit cannot run continuously at maximum flow rate



PCS Pump SP-22-13, SS

PCS Pump SP-22-13, PEEK

# Single Plunger Pump PCS Pump SP-22 Series

Single plunger pump equipped with pressure sensor

#### Features

- Low-cost, simple to operate single plunger pump
- Equipped with pulse reduction mechanism (quick return mode)
- Real-time pressure display
- Upper pressure limiter
- Convenient precision metered solvent volume dispensing
- Choose from 5 different models to match desired flow ranges

Product name	PCS Pump with pressure sensor									
Part number	SP	-22-02	SP-	22-12	SP-2	SP-22-13		SP-22-13 SP-22-32 SP-22-		2-33
Pump head material	SS	PEEK	SS	PEEK	SS	PEEK	SS	PEEK	SS	PEEK
Max pressure*1	20 MPa	20 MPa	20 MPa	20 MPa	10 MPa	10 MPa	5 MPa	5 MPa	2 MPa	2 MPa
Flow rate range*2	0.001~1.0	00 mL/min	0.01~2.0	0 mL/min	0.1~5.0	mL/min	0.1~10.	0 mL/min	0.1~20.0	) mL/min
Stroke length	8 μ	ιL	16	μL	32	μL	77	μL	154	·μL
Flow per stroke	2 n	ım	2 n	nm	4 n	nm	2 mm		4 r	nm
Flow accuracy	± 0.5%									
Features	Pulse co	ontrol*3, Flo	w volume calil	bration, Upper	and lower pre	ssure limiter,	Constant pres	sure flow*4,	Set volume di	spensing
Wetted materials				SS type: SS	S, Sapphire, Ru	by, PTFE, PC	TFE			
				PEEK type	: PEEK, Sappl	hire, Ruby, PT	FE, PCTFE			
				PCTFE typ	e: PCTFE Sap	phire, Ruby, I	TFE, ETFE			
Remote control				Input:	Pump on/off,	Output: Error	signal			
Communication	RS232C									
Dimensions		144(H) x 79(W) x 285(D) mm								
Weight					approx	3.0 kg				
Order code	SSP-P3062	SSP-P3061	SSP-P3064	SSP-P3063	SSP-P3066	SSP-P3065	SSP-P3068	SSP-P3067	SSP-P3070	SSP-P3069

- \*1: Maximum pressure is only sustained intermittently. Continuous pump operation at maximum pressure cannot be guaranteed.
- \*2: The unit cannot run continuously at maximum flow rate.
- \*3: Pulse control is activated below the flow pressure of 5 MPa.
- \*4: Constant pressure flow mode adjusts the flow rate in real time to stabilize the pressure at the set range.

Note: The specifications and product design may change without prior notice.



PCS Pump SP-21-13, SS

PCS Pump SP-21-13, PEEK

# Single Plunger Pump PCS Pump SP-21 Series

Single plunger pump equipped without pressure sensor

#### Features

- Low-cost, simple to operate single plunger pump
- Equipped with pulse reduction mechanism (quick return mode)
- Convenient precision metered solvent volume dispensing
- RS-232C interface for computer control
- Choose from 5 different models to match desired flow ranges
- Choose either SS or PEEK pump head materials

Product name		PCS Pump without pressure sensor								
Part number	SI	P-21-02	SP-	21-12	SP-2	1-13	SP-21-32		SP-21-33	
Pump head material	SS	PEEK	SS	PEEK	SS	PEEK	SS	PEEK	SS	PEEK
Max pressure*1	20 MPa	20 MPa	20 MPa	20 MPa	10 MPa	10 MPa	5 MPa	5 MPa	2 MPa	2 MPa
Flow rate range*2	0.001~1.0	00 mL/min	0.01~2.0	0 mL/min	0.1~5.0	mL/min	0.1~10.	0 mL/min	0.1~20.0	) mL/min
Flow per stroke	8	μL	16	μL	32	μL	77	μL	154	μL
Stroke length	2 r	nm	2 n	nm	4 n	nm	2 :	mm	4 n	nm
Flow accuracy		$\pm0.5\%$								
Features		Flow volume calibration*3, Set volume dispensing*4								
Pressure accuracy					_					
Wetted materials				- 1	Sapphire, Ruby					
			PE		EK, Sapphire, l					
Remote control				Input: Pump	on/off, Outpu	ıt: Error signal				
Communication	RS232C									
Dimensions	144(H) x 79(W) x 285(D) mm									
Weight					approx. 3.0 k	g				
Order code	SSP-P3052	SSP-P3051	SSP-P3054	SSP-P3053	SSP-P3056	SSP-P3055	SSP-P3058	SSP-P3057	SSP-P3060	SSP-P3059

- \*1: Maximum pressure is only sustained intermittently. Continuous pump operation at maximum pressure cannot be guaranteed.
- \*2: The unit cannot run continuously at maximum flow rate.
- \*3: Pulse reduction does not imply that pulses will be eliminated completely.
- \*4: The range of settable volume is 0.01~1000 mL or 0.1~1000 mL, depending on the model.

Note: The specifications and product design may change without prior notice.



Intelligent Pump HI-12-33

# Pulse Control Fractionating High Pressure Pump Intelligent Pump HI-12-33

Through real time pulsatile control this pump can dispense at rates up to 50 mL/min (at 10 MPa).

#### Features

- Can produce high flow rates with high pressure
- Easy to read backlighted LCD displays show real-time flow pressures
- Self-regulating mechanism greatly reduces pressure fluctuations
- Column integrity protected by convenient upper-limit pressure switch
- Low-pressure limit switch allows automatic shutdown upon leak detection
- Computer control of 2 or more units through RS232C interface possible

Product name	Intelligent Pump
Part number	HI-12-33
Pump head material	SS
Max pressure*1	20 MPa (0.1~25 mL/min), 10 MPa (25~ 50 mL/min)
Flow rate range	0.1~50.0 mL/min
Flow per stroke	154 μL
Flow accuracy	± 0.3 %
Features	Active pulse reduction, Flow volume calibration,
	Upper pressure limiter, Lower pressure limiter, gradient flow*2
Pressure accuracy	±5%
Wetted materials	SS Sapphire, Ruby, PTFE, PCTFE
Remote control	Input: Pump on/off, Output: Error signal
Communication	RS232C
Dimensions	184(H) x 110(W) x 395(D) mm
Weight	7.5 kg
Order code	SIP-P2104

<sup>\*1</sup> Maximum pressure does not guarantee the continuous pump operation at the highest pressure. It may result in damage of the pump. \*2 At least 2 pumps needed for gradient flow.

Note: The specifications and product design may change without prior notice.



Dual Pump HP-12-33

# Fractionating High Pressure Pump Dual Pump HP-12-33

A general-use, high pressure and high flow rate fractionating pump with exceptionally stable pressure and flow. Flow rates up to 50 mL at 10 MPa.

#### Features

- Can produce high flow rates with high pressure
- Easy to read backlighted LCD displays show real-time flow pressures
- Column integrity protected by convenient upper-limit pressure switch
- · Special steady-state pressure mode provides stable flow
- Computer control of 2 or more units through RS232C interface possible

Product name	Dual Pump
Part number	HP-12-33
Pump head material	SS
Max pressure*1	20 MPa (0.1~25 mL/min), 10 MPa (25~ 50 mL/min)
Flow rate range	0.1~50.0 mL/min
Flow per stroke	154 μL
Flow accuracy	± 0.5 %
Features	Flow volume calibration, Steady-state pressure mode,
	Set volume dispensing
Pressure accuracy	±5%
Wetted materials	SS, Sapphire, Ruby, PTFE, PCTFE
Remote control	Input: Pump on/off, Output: Error signal
Communication	RS232C
Dimensions	184(H) x 110(W) x 395(D) mm
Weight	7.5 kg
Order code	SDP-P1102

<sup>\*1</sup> Maximum pressure is only sustained intermittently. Continuous pump operation at maximum pressure cannot be guaranteed.
\*2 Even when steady-state mode is operative, there will be some pulse fluctuations within the margin of error.
Note: The specifications and product design may change without prior notice.



Gradient Controller GE-11

# Gradient Controllers Gradient Controller GE-11

An easy to program controller for gradient flow applications using 2 or more pumps. Connects to all FLOM pumps.

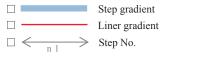
#### Features

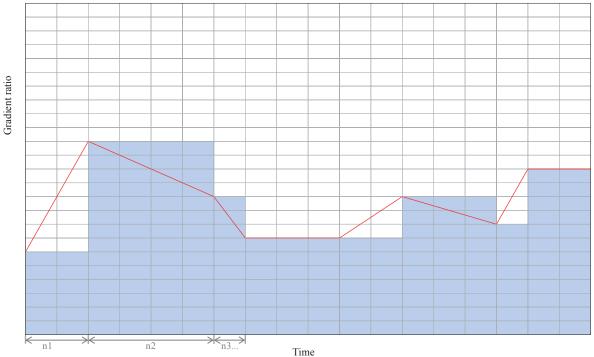
- Easy to operate gradient control
- · Connects with all FLOM pumps
- Timer function allows automatic valve switching comes with RS-232C cabling for connection to FLOM pumps
- 2 standard modes: Linear/Step

Product name	Gradient Controller		
Part number	GE-11		
Max Files	99		
Inout Signal	Pump Start, Gradient Start		
Output Signal	Valve Change, Error		
Compatible pumps	UI, AI, KP, SP, CP, HI, HP series		
Dimensions	70 (H) x 140 (W) x 200 (D) mm		
Weight	0.5 kg		
Order code	SGC-B201		

Note: The specifications and product design may change without prior notice.

#### Sample Gradient Program





# O Pump Accessories



High Pressure Damper 9810

Low Pressure Damper 9800

# **Pulse Dampers**

These pulse dampers will improve flow performance on SP and KP type pumps. Choose either high or low pressure types depending on flow pressure.

Product name	<b>High Pressure Damper</b>	Low Pressure Damper
Part number	9810	9800
Max pressure	20 MPa	2 MPa
Pulse control range	8~12 MPa	0.1~0.7 MPa
Internal volume	3.5 mL	0.8 mL
Wetted materials	PEEK, PTFE	PEEK, FEP
Thread size	No.10-32UNF	No.10-32UNF
Dimensions (mm)	φ50 x 36.5	φ45 x 33
Weight	0.3kg	0.3 kg
Order code	PDM-F001	PDM-F002

<sup>\*</sup> The specifications and product design may change without prior notice.

\* For custom specifications, contact FLOM.

## Side Panels for Valve Attachment

For attachment of switch valves, sample injectors, and other accessories to pumps. Can be attached to all AI, KP, and SP type pumps.







Side Panel 4513 Injector/Damper type



Side Panel 4514 Small manual valve type

Product name		Side Panel	
Part number	4512	4513	4514
Pump type	AI-12, KP-	12, KP-11, SP-12,	SP-11 series
Attachable	VI-11, VI-12,	9800, 9810,	V200 series
parts	MI-11, V series	VI-11, VI-12,	
		MI-11, V series	
Dimensions <sub>(mm)</sub>	144(H) x 60(	W) x 44(D) (excludi	ng protuberances)
Order code	PB1001-10	PB1001-09	PB1001-11

<sup>\*</sup> The specifications and product design may change without prior notice.

\* For custom specifications, contact FLOM.

# **Addendum 1: Material Abbreviations**

Throughout this catalog we abbreviate the names of the various materials used. The simple legend below will help you connect the abbreviation with its proper name, and contains a brief description of the properties of each material.

Material Abbreviations	Description
SS	Stainless Steel. "SS" is the prefix used before the number describing the material's properties. Pronounced "suss". The materials is mainly steel, but is corrosion resistant due to the chromium alloy, which forms a chromium oxide layer on the surface. Since it cannot be corroded by organic solvents and is highly pressure resistant, it is commonly used in HPLC pump heads, columns, tubing, fittings, and valve stators.
PEEK	This is a plastic, polyetheretherketone. Rather expensive, but displays superlative chemical and mechanical resistance properties. It has much higher mechanical resistance than other plastics. In HPLC applications, it is used for pump heads, columns, tubing, fittings, and valve rotor seals, and often employed for systems using strongly acidic solvents, or for applications where SUS might affect the analysis, such as those with ionic components like ion chromatography. For tubes and fittings, PEEK is superior since it is easier to process than SUS, for example when forming bent tubing or making fittings to be hand-tightened, but without the high mechanical resistance of SUS it can only be used in applications up to about 30 MPa.
PCTFE	A fluorocarbon polymer, its full name is Polychlorotrifluoroethylene. Exhibits superior chemical and mechanical resistance. FLOM uses this material in some of our pump heads. Pump heads made with PCTFE can be used to pump concentrated sulfuric acid solvents, which SUS and PEEK cannot handle.
PTFE	Another fluorocarbon polymer, its full name is Polytetrafluoroethylene. Pronounced just as written, "P.T.F.E", or simply called by its brand name, "Teflon®". Used in plunger seals and similar components.
ETFE	Yet another fluorocarbon polymer, its full name is Ethylene Tetrafluoroethylene. Pronounced just as written, "E.T.F.E", or simply called by its brand name, "Tefzel®". Low pressure resistance but it does offer transparency. Used in tubing and fittings.
PP	This is polypropylene. Used in fittings.
PPS	This is Polyphenylene Sulfide. Used to form the inner chambers in degassing devices.
POM	This plastic is Polyoxymethylene, also known as Polycetal. Used to make fittings.
Teflon AF	As porous Teflon tubing, used in degassing tubing inside degassing devices.
Ceramics	FLOM uses an Al2O3 ceramic material for its valve stator faces. This material exhibits high mechanical resistance.
Ruby	Used in the ball of the pump's check valve.
Sapphire	Used in pump plungers.

We at FLOM have many years developing switching valves and injectors featuring a variety of materials and functionality. The trend in recent years has been to increase our line-up with more compact and high-pressure products. If you don't see what you're looking for here, let us know what you want! We can probably design a product that fits your needs perfectly.

# **Guide for Valve Selection**

FLOM valves come in 3 varieties of drive: manual, automatic, or pneumatic (air-driven). Our automatic drive valves come as either stand-alone or OEM-embeddable types.

#### **Types of FLOM Valves**

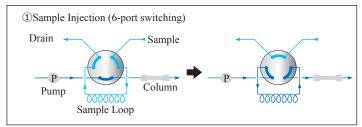
Manual	Automatic		Pneumatic
	Stand-alone	OEM-embeddable	(anti-explosive)
Injector – VI Series (Standard) Injector – MI-11 (super high pressure) Switching Valve V Series	VA-11 Series (Super high pressure, analytical or fractionation applications, 4 port, rotary, etc.)	VA-11A, 12A Series (Standard) VF-02 Series (Fast switching)	415 Series

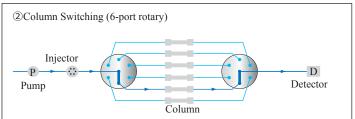
#### Types of Valve Heads (some examples)

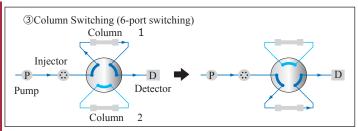


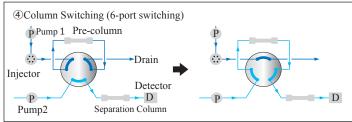
# **Examples of Valve Switching Configurations**

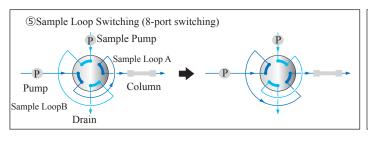
These are only a few representative possibilities - there are countless others. If you don't find the configuration you're looking for here, please contact us directly.

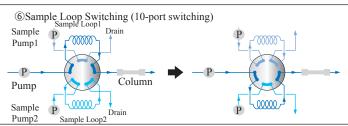


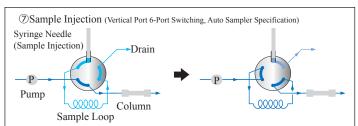


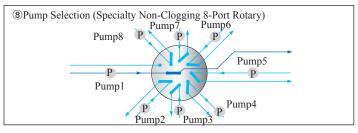


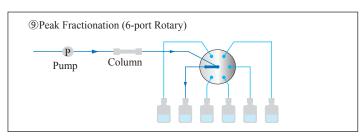


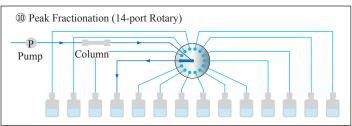


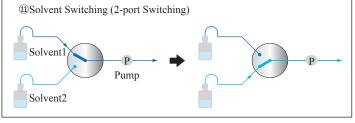


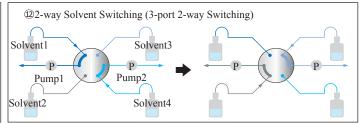


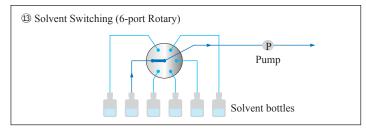


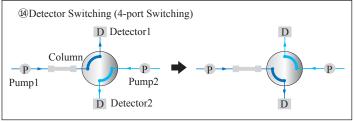














Manual Sample Injector VI-11

Product name	Manual Sample Injector		
Part number	VI-11	VI-12	
Wetted materials	SS, PEEK, Ceramic	Ceramic, PEEK	
Max pressure	35 N	35 MPa	
Tube OD	1/16"		
Path diameter	0.5 mm (0.02")		
Port thread size	No.10-32UNF		
Sample loop	20 μL (SS, 1/16")		
Injection marker	Built-in (1.5 m lead wire)		
Order code	VH-V271	VH-V276	

Note: The specifications and product design may change without prior notice.

# Manual Sample Injectors Manual Sample Injector VI Series

Equipped with built-in injection marker. Specify either Stainless Steel or PEEK as your fluid path material.

#### Features

- Choose either Stainless Steel or PEEK for the fluid path
- Maximum pressure 35 MPa
- Equipped with injection marker
- Optional syringe needle made of inert material

#### Optional accessories

SS,  $20 \mu L loop$ 



Sample loop (1/16" stainless steel)

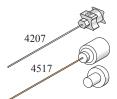
Part No.	Volume	
7501	10 μL	
7502	20 μL	
7503	50 μL	
7504	100 μL	
7505	200 μL	
7506	500 μL	
7507	1 mL	





Sample loop (1/16" PEEK)

	Part No.	Volume
	7201	10 μL
	7202	20 μL
	7203	50 μL
	7204	100 μL
	7205	200 μL
	7206	500 μL
_	7207	1 mL



Syringe needle

- 5 - 5 -	
Part N	o. Description
4207	SUS22G (ID 0.5 mm)
4517	PEEK(OD 0.7 mm x ID 0.3 mm)



Injector panel \*

Part No.	Description
4515	Injector panel

- \* The valve in the picture is not included and must be purchased separately.
- \* This cannot be attached to FLOM pumps. See page 9 for side panels for valve attachment to FLOM pumps.



VI-11 Fittings (10/pkg)

Part No.	Description
9502	1/16 Nut L
9501	1/16 Nut S
9601	1/16 Ferrule



VI-12 Fittings (10/pkg)

_		
	Part No.	Description
	9302	1/16 DoubleLock Nut L
	9301	1/16 DoubleLock Nut S
	9401	1/16 DoubleLock Ferrule



PEEK fittings (10/pkg)

LLIL IIIII	55 (10/pkg)
Part No.	Description
9001	Easy Fitt
9003	Hex Fitt
9135	Hex Fitt Mini



Specialty fittings (10/pkg)

9611	Tri-Fitt Set
9612	Tri-Fitting
9605	Replacement ferrule S
9606	Replacement ferrule P



UHPLC Micro Injector MI-11

Product name	UHPLC Micro Injector	
Part Number	MI-11	
Wetted materials	SS, PEEK, Ceramic	
Max pressure	100 MPa (15000 psi)	
Tube OD	1/16"	
Path diameter	0.25 mm (0.01")	
Port thread size	No.10-32UNF	
Sample loop	5 μL (SS, 1/16")	
Injection marker	Built-in, (1.5 m lead wire)	
Order code	VH-V340	

Note: The specifications and product design may change without prior notice.

# Manual Micro-injectors for Ultra High Pressure **UHPLC Micro Injector MI-11**

For UHPLC applications (100 MPa). Can also be used for regular micro-analytical applications.

#### Features

- Ultra high pressure spec (100 MPa) allows sample injection into high pressure fluid pathways
- Ultra high precision minimizes sample loss
- 0.25 mm flowpath reduces sample diffusion
- Micro-switch injection marker prevents errors
- Comes with 5uL sample loop and 10 μL micro-syringe

#### Optional accessories

5 μL SS loop



Sample loop	(1/16"	stainless	steel)
-------------	--------	-----------	--------

Part No.	Volume	
7500M	5 μL	







#### VI-11 Fittings (10/pkg)

Part No.	Description
9502	1/16 Nut L
9501	1/16 Nut S
9601	1/16 Ferrule



#### Specialty fittings (10/pkg)

Part No.	Description
9611	Tri-Fitt Set
9612	Tri-Fitting
9605	Replacement ferrule S
9606	Replacement ferrule P



#### Injector panel \*

Part No.	Description	n
4515	Injector panel	nel

The valve in the picture is not included and must be purchased separately.
 This cannot be attached to FLOM pumps. See page 9 for side panels for valve attachment to FLOM pumps.



V200



V05

# Manual Valves Manual Valve V Series

A convenient manual valve for high pressure flow applications. Choose from either Stainless Steel or PEEK as your fluid path material.

#### Features

- Low torque design allows low power switching (V05)
- Since handle is placed in front, if panel is installed allows operation from the valvehead side (V200 Series)
- Choose either Stainless Steel or PEEK as your fluid path material

Product number	V05	V200	V201	V204	V239
Feature	High pressure, SS	PEEK	PEEK	Analytical, PEEK	Fractionation, PEEK
Path position	6 port 2	position	Dual 3 port 2 ways	2 port se (1-2 ro	tary)
Max pressure	40 MPa (5800 psi)	20 MPa (2900 psi)	20 MPa (2900 psi)	20 MPa (2900 psi)	1 MPa (145 psi)
Wetted materials	SS, PEEK	PEEK	PEEK	PEEK	PEEK
Tube OD	1/16"	1/16"	1/16"	1/16"	3.0 mm, 1/8"
Path diameter	0.4 mm (0.016")	0.6 mm (0.024")	0.6 mm (0.024")	0.8 mm (0.03")	1.0 mm (0.04")
Order code	VH-V05	VH-V200	VH-V201	VH-V204	VH-V239

Note: The specifications and product design may change without prior notice.

Note: Other switching valves besides those shown above are available.

#### Optional accessories



#### PEEK fittings (10/pkg)

Part No.	Description
9001	Easy Fitt
9003	Hex Fitt
9135	Hex Fitt Mini



#### Fittings (10/pkg)

Part No.	Description	
9502	1/16 Nut L	
9501	1/16 Nut S	
9601	1/16 Ferrule	



#### Fittings (10/pkg)

Part No.	Description	
9711	1/8 Flat Seal Nut	
9701	φ3 Flat Seal Ferrule	
9702	1/8 Flat Seal Ferrule	



#### Fittings (10/pkg)

Part No.	Description	
9302	1/16 DoubleLock Nut L	
9301	1/16 DoubleLock Nut S	
9401	1/16 DoubleLock Ferrule	



Attachment panel for V series For V200, 201, 204, 239

	101 (200, 201, 201, 20)	
Part. No	Description	
45150	Attachment panel	

Note: Please see page14 about attachment panel for V05



#### Specialty fittings (10/pkg)

Part No.	Description
9611	Tri-Fitt Set
9612	Tri-Fitting
9605	Replacement ferrule SS
9606	Replacement ferrule PEEK



Valve Unit VA-11

#### Valve Unit

Product name	Valve Unit
Part number	VA-11
Automatic control	Direct drive by DC motor
Switching Modes	2 port switching, rotary
Manual Input	Position change, position, reset
Remote input/	Drive Input: position change, position selection,
output	home position reset, CPU reset
	Status Output: port position, Error
Voltage range	AC100~240V 50/60Hz
Dimensions	144(H) x 79(W) x 285(D) mm
Weight	2.3 kg

FLOM's standard automatic valve series for general use. Useful in a variety of applications from general analysis, to fractionating high-speed analytical applications.

Automatic Valve

Valve Unit VA-11 Series

- Multiple flow patterns can be adapted to your specific analytical setup
- Can be setup with a variety of flow diameters from micro-analysis to fractionating applications
- Can be configured with inert materials for fluid contact areas
- Useful for UHPLC chromatography
- Over 300 different types of valve heads available\*1

#### Valve Heads (Examples)

Product number	VA-11-385	VA-11-386	VA-11-65	VA-11-66	VA-11-68	VA-11-381		
Feature	Super high pressure, SS	Super high pressure, SS	High pressure, SS	Standard pressure, PEEK	SS, M8	PEEK, M8		
Path position			•	position				
Max pressure	125 MPa (18000 psi)	104 MPa (15000 psi)	35 MPa (5000 psi)	20 MPa (2900 psi)	10 MPa (1450 psi)	5 MPa (725 psi)		
Wetted materials	SS, hi pressure polymer	SS, PEEK, Ceramic	SS, PEEK	PEEK (SS exterior)	SS, PEEK	PEEK (SS exterior)		
Tube OD	1/16"	1/16"	1/16"	1/16"	3.0 mm, 1/8"	3.0 mm, 1/8"		
Path diameter	0.25 mm (0.01")	0.4 mm (0.016")	0.6 mm (0.024")	0.6 mm (0.024")	2.0 mm (0.079")	2.0 mm (0.079")		
Order code	SAV-VA-11-385	SAV-VA-11-386	SAV-VA-11-65	SAV-VA-11-66	SAV-VA-11-68	SAV-VA-11-76		

Product number	VA-11-213	VA-11-140	VA-11-120	VA-11-127	VA-11-108
Feature	High pressure, SS	PEEK	SS	Low pressure, PEEK, M8	SS
	1 nort 2	nosition	Dual 3 port 2 way	8 port selector	12 port selector
Path position	4 port 2 position		Dual 3 port 2 way	(1-8 rotary)	(1-12 rotary)
Max pressure	35 MPa (5000 psi)	20 MPa (2900 psi)	20 MPa (2900 psi)	5 MPa (725 psi)	15 MPa (2175 psi)
Wetted materials	SS, PEEK	PEEK (SS exterior)	SS, PEEK	SS, PEEK	SS, PEEK
Tube OD	1/16"	1/16"	1/16"	1/8"	1/16"
Path diameter	0.6 mm (0.024")	0.6 mm (0.024")	0.6 mm (0.024")	1.4 mm (0.055")	0.6 mm (0.024")
Order code	SAV-VA-11-213	SAV-VA-11-140	SAV-VA-11-120	SAV-VA-11-127	SAV-VA-11-108

Product number	VA-11-249	VA-11-141	VA-11-67	VA-11-74	VA-11-69	VA-11-77		
Feature	SS	PEEK	High pressure, SS	PEEK	Low pressure, SS, M8	Low pressure, PEEK, M8		
	4 port	selector		6 port s	elector			
Path position	(1-4 rotary)			(1-6 rotary)				
Max pressure	20 MPa (2900 psi)	20 MPa (2900 psi)	40 MPa (5800 psi)	15 MPa (2175 psi)	5 MPa (725 psi)	5 MPa (725 psi)		
Wetted materials	SS, PEEK	PEEK (SS exterior)	SS, PEEK	PEEK (SS exterior)	SUS, PEEK	PEEK (SS exterior)		
Tube OD 1/16" 1/16"		1/16"	1/16"	1/16"	3.0 mm or 1/8"	3.0 mm or 1/8"		
Path diameter	0.6 mm (0.024")	0.8 mm (0.031")	0.8 mm (0.031")	0.8 mm (0.031")	2.0 mm (0.079")	2.0 mm (0.079")		
Order code	SAV-VA-11-249	SAV-VA-11-141	SAV-VA-11-67	SAV-VA-11-74	SAV-VA-11-69	SAV-VA-11-77		

<sup>\*</sup> The specifications and product design may change without prior notice.

\* Due to continual product improvements, latest models may differ somewhat from the pictures/descriptions in the User's Manual and the FLOM catalog.

<sup>\*</sup> The specifications and product design may change without prior notice.

\* Due to continual product improvements, latest models may differ somewhat from the pictures/descriptions in the User's Manual and the FLOM catalog.





Auto Valve VA-11A

VA-11A

Status Output: port position, Error

Valve Drive

Product name

Part number

input/output

Voltage range

Remote

Automatic control

VA-12A\*1

#### Auto Valve VA-12A

**Auto Valve** 

Direct drive by DC motor

Drive Input: position change, home position reset, CPU reset

# **Automatic Valves for OEM Systems** Auto Valve VA-11A/VA-12A Series

This is the VA-11 type auto valve in an embeddable configuration for OEM systems.

#### Features

- Space-saving compact design
- Can be equipped with large size high torque valveheads for high volume flow applications
- The super-small VA-12A Series takes up even less space and weighs less than the already compact VA-11A series\*1

#### Valve Heads (Please contact us for any type of valves are not in here)

Product number	VA-11A-385	VA-11A-386	VA-11A-65	VA-11A-66	VA-11A-68	VA-11A-381	
Feature	Super high pressure, SS	Super high pressure, SS	High pressure, SS	PEEK	SS, M8	PEEK, M8	
D 4 14			6 port 2 pos	sition			
Path position							
Max pressure	125 MPa (18000 psi)	104 MPa (15000 psi)	35 MPa (5000 psi)	20 MPa (2900 psi)	10 MPa (1450 psi)	5 MPa (725 psi)	
Wetted materials	SS, polymer	SS, PEEK, Ceramic	SS, PEEK	PEEK (SS exterior)	SS, PEEK	PEEK (SS exterior)	
Tube OD	1/16"	1/16"	1/16"	1/16"	3.0 mm or 1/8"	3.0 mm or 1/8"	
Path diameter	0.25 mm (0.01")	0.4 mm (0.016")	0.6 mm (0.024")	0.6 mm (0.024")	2.0 mm (0.079")	2.0 mm (0.079")	

Product number	VA-11A-213	VA-11A-140	VA-11A-120	VA-11A-127	VA-11A-108
Feature	High pressure, SS	PEEK	SS	Low pressure, PEEK, M8	SS
	4 port 2 position		Dual 3 port 2 way	8 port selector	12 port selector
Path position				(1-8 rotary)	(1-12 rotary)
Max pressure	35 MPa (5000 psi)	20 MPa (2900 psi)	20 MPa (2900 psi)	5 MPa (725 psi)	15 MPa (2175 psi)
Wetted materials	SS, PEEK	PEEK (SS exterior)	SS, PEEK	SS, PEEK	SS, PEEK
Tube OD	1/16"	1/16"	1/16"	1/8"	1/16"
Path diameter	0.6 mm (0.024")	0.6 mm (0.024")	0.6 mm (0.024")	1.4 mm (0.055")	0.6 mm (0.024")

Product number	VA-11A-249	VA-11A-141	VA-11A-67	VA-11A-74	VA-11A-69	VA-11A-77		
Feature	SS	PEEK	High pressure, SS	PEEK	Low pressure, SS, M8	Low pressure, PEEK, M8		
	4 port s	selector		6 port selector				
Path position	(1-4 rotary)			(1-6 rotary)				
Max pressure	20 MPa (2900 psi)	20 MPa (2900 psi)	40 MPa (5800 psi)	15 MPa (2175 psi)	5 MPa (725 psi)	5 MPa (725 psi)		
Wetted materials	SS, PEEK	PEEK (SS exterior)	SS, PEEK	PEEK (SS exterior)	SS, PEEK	PEEK (SS exterior)		
Tube OD	1/16"	1/16"	1/16"	1/16"	3.0 mm or 1/8"	3.0 mm or 1/8"		
Path diameter	0.6 mm (0.024")	0.8 mm (0.031")	0.8 mm (0.031")	0.8 mm (0.031")	2.0 mm (0.079")	2.0 mm (0.079")		

Weight\*2 1.0 kg 0.8 kg

<sup>\*</sup> Due to continual product improvements, latest models may differ somewhat from the pictures/descriptions in the User's Manual and the FLOM catalog.

\*1 The model VA-12A can only be installed on a limited number of pumps. Contact FLOM for more details

\*2 The weigh of each model varies, depending on the valvehead. Contact FLOM for more details.

<sup>\*</sup> The specifications and product design may change without prior notice.

\* Due to continual product improvements, latest models may differ somewhat from the pictures/descriptions in the User's Manual and the FLOM catalog.

\* For custom specifications, contact FLOM.



Auto Valve VF-02-1005

# High Speed Auto Valves for OEM Systems Auto Valve VF-02 Series

A new generation of automatic valves for high pressure OEM applications, featuring long life and high switching speed. Super compact design that incorporates the control board and the motor drive in one. Also includes detachable valveheads.

#### Features

- Space-saving super compact design
- High revolving speed (60°, 0.1 second) reduces pressure shock the ceramic type seal improves seal life to 100,000 cycles
- Can switch in valvehead rated to 100 MPa for super high speed analytical applications
- Detachable valvehead permits fast, efficient maintenance

#### Valve driver

Product name	AutoValve		
Part number	VF-02		
Automatic control	Direct drive by stepmotor		
Manual control	-		
Remote input/	Drive Input: Position change, Home position reset, CPU reset		
output	(CPU reset not available on VF-02 Series)		
	Status Output: Port position, Error		
Voltage range	DC 24 V		
Weight	0.7 kg		

\* The specifications and product design may change without prior notice.

\* Due to continual product improvements, latest models may differ somewhat from the pictures/descriptions in the User's Manual and the FLOM catalog.

\* For custom specifications, contact FLOM.

\* Durability data comes from tests performed in-house at FLOM.

#### Valve heads (Please contact us for any type of valves are not in here)

Product number	VF-02-1002	VF-02-1003	VF-02-1005	VF-02-1103	VF-02-1104	VF-02-1036		
Feature	Super high pressure,SS	Super high pressure, PEEK	High pressure, PEEK	High durability, SS	High durability, PEEK	Micro analysis, SS		
n a se		6 port 2 position						
Path position								
Max pressure	40 MPa (5800 psi)	40 MPa (5800 psi)	20 MPa (2900 psi)	40 MPa (5800 psi)	40 MPa (5800 psi)	40 MPa (5800 psi)		
Wetted materials	SS, PEEK	PEEK (SS exterior)	PEEK	SS, PEEK, Ceramic	PEEK, Ceramic	SS, PEEK		
Tube OD	1/16"	1/16"	1/16"	1/16"	1/16"	1/16"		
Path diameter	0.4 mm (0.016")	0.4 mm (0.016")	0.4 mm (0.016")	0.4 mm (0.016")	0.4 mm (0.016")	0.25 mm (0.01")		

Product number	VF-02-1037	VF-02-1056	VF-02-1010	VF-02-1012	VF-02-1013	VF-02-1015	
Feature	Low dead volume, SS	Low dead volume, PEEK	High pressure, SS	PEEK	High pressure, SS	PEEK	
	6 port 2 position		Dual 3 port 2 wa	Dual 3 port 2 way (Path selection)		4 port 2 position	
Path position					00		
Max pressure	40 MPa (5800 psi)	20 MPa (2900 psi)	40 MPa (5800 psi)	20 MPa (2900 psi)	40 MPa (5800 psi)	20 MPa (2900 psi)	
Wetted materials	PEEK (SS exterior)	PEEK (SS exterior)	SS, PEEK	PEEK	SS, PEEK	PEEK	
Tube OD	1/16"	1/16"	1/16"	1/16"	1/16"	1/16"	
Path diameter	0.25 mm (0.01")	0.25 mm (0.016")	0.4 mm (0.016")	0.4 mm (0.016")	0.4 mm (0.016")	0.4 mm (0.016")	

Product number	VF-02-1040	VF-02-1058	VF-02-1050	VF-02-1065	
Feature	Low dead volume, SS	Low dead volume, PEEK	High pressure, SS	PEEK	
	8 port 2 p	osition	6 port 2 position, Vertical injection port		
Path position					
Max pressure	40 MPa (5800 psi)	20 MPa (2900 psi)	40 MPa (5800 psi)	20 MPa (2900 psi)	
Wetted materials	SS, PEEK	PEEK	SS, PEEK	PEEK	
Tube OD	1/16"	1/16"	1/16"	1/16"	
Path diameter	0.25 mm (0.01")	0.25 mm (0.01")	0.4 mm (0.016")	0.4 mm (0.016")	

\* The specifications and product design may change without prior notice.
\* Due to continual product improvements, latest models may differ somewhat from the pictures/descriptions in the User's Manual and the FLOM catalog.
\* For custom specifications, contact FLOM.



Valve Unit 415

# Pneumatic Drive Valves Air Valve 415 Series

A pneumatic drive valve that safely switches without requiring an electric motor. Of particular use in environments where anti-explosion measures are required.

#### Features

- Valve switching done pneumatically (no electric power required)
- Compact design allows embedding within larger systems
- High pressure, long life valveheads
- Optional external magnetic switch for monitoring

#### Valve drive

Product name	Air Valve
Part number	415
Drive method	Pneumatic drive
Air tube OD	1/8", 6.0 mm

## Valve heads (Please contact us for any type of valves are not in here)

Product number	414-65	414-66	415-86	415-58	415-327	415-68	415-381
Feature	Super high pressure, SS	High pressure, PEEK	SS	PEEK	High pressure, SS	Fractionation, SS	Fractionation, PEEK
	6 port 2 position						
Path position							
Max pressure	35 MPa (5000 psi)	20 MPa (2900 psi)	25 MPa (3600 psi)	10 MPa (1450 psi)	40 MPa (5800 psi)	10 MPa (1450 psi)	5 MPa (725 psi)
Wetted materials	SS, PEEK	PEEK (SS exterior)	SS, PEEK	PEEK	SS, PEEK	SS, PEEK	PEEK (SS exterior)
Tube OD	1/16"	1/16"	1/16"	1/16"	1/16"	1/8" or 3.0 mm	1/8" or 3.0 mm
Path diameter	0.6 mm (0.024")	0.6 mm (0.024")	0.6 mm (0.024")	0.6 mm (0.024")	0.4 mm (0.016")	2.0 mm (0.079")	2.0 mm (0.079")

<sup>\*</sup> The specifications and product design may change without prior notice.

\* Due to continual product improvements, latest models may differ somewhat from the pictures/descriptions in the User's Manual and the FLOM catalog.

\* For custom specifications, contact FLOM.



Gastorr BG-32

Gastorr BG-34

Product name	Gastorr			
Part number	BG-32-02	BG-34-02	BG-32-10 BG-34-10	
Channels	2	4	2	4
Internal volume	510	510 μL 1021 μL		
Max flow rate	10 mL/min			
Degassing efficiency	Refer to below "Flow Rate and Dissolved Oxygen Level"			
Vacuum level	Adjustable with Up/Down keys (70~170 hPa)			
Vacuum range	2 hPa			
Thread size	1/4-28UNF			
Wetted materials	Teflon AF®, ETFE, PPS, (PEEK)*1			
Communication	RS232C			
Dimensions	130 (H) x 70 (W) x 271 (D) mm (excluding protuberances)			
Weight	2.4 kg			
Power consumption	0.8 A, 80 VA			
Voltage range	AC100~240 V 50/60 Hz			
Order code	SGA-G2001 SGA-G2002 SGA-G2005 SGA-G2006			

\*1 PEEK is an option for the material in the wetted path.

Note: The specifications and product design may change without prior notice.

For custom specifications, contact FLOM.

All trademarks are property of their respective owners.

# Solvent Degassing Systems Gastorr BG Series

A degassing system with settable vacuum levels and self-cleaning function.

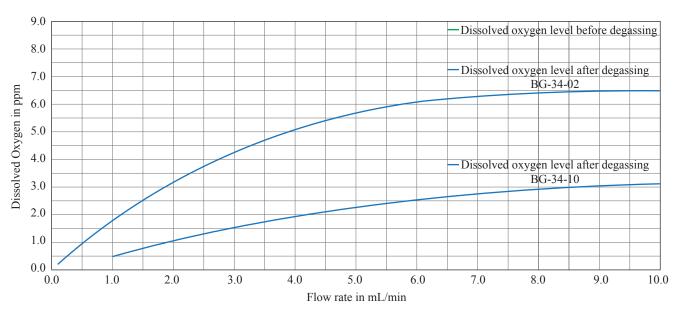
#### Features

- · Complete self-cleaning function with independent chamber and vacuum pump
- Settable vacuum levels to handle specialty solvents
- New chamber design for thorough degassing of even low volumes
- CPU control achieves stable vacuum control
- Real time display of chamber vacuum level
- Independent chamber design prevents solvent contamination
- Error detection alerts user to faulty degassing operation
- RS-232C interface for computer control
- Choose from 2 channel or 4 channel configurations

#### Flow Rate and Dissolved Oxygen Level

• Solvent: Distilled water 25 °C • Vacuum level: 70 hPa

• Degassing unit: BG-34-02/BG-34-10



<sup>\*</sup> The data is the result from experiments performed at our factory. Contact FLOM for details.



Gastorr AG-32 Gastorr AG-34

## Solvent Degassing Systems Gastorr AG Series

The AG Series is a smaller form-factor, lower-cost system with the same degassing functionality as the BG Series.

#### Features

- New chamber design for thorough degassing of even low volumes
- CPU control achieves stable degassing
- Auto cleaning function prevents vacuum pump deterioration
- Independent chamber design prevents solvent contamination
- Error detection alerts user to faulty degassing operation
- Choose from 2 channel or 4 channel configurations

Product name	Gastorr			
Part number	AG-32-01 AG-34-01			
Channels	2	4		
Internal volume	340	μL		
Max flow rate	10 m	L/min		
Degassing efficiency	Refer to below "Flow Rate and Dissolved Oxygen Level"			
Vacuum level	100 hPa			
Vacuum range	2 hPa			
Thread size	1/4-28UNF			
Wetted materials	Teflon AF®, ETFE, PPS			
Communication	-			
Dimensions (mm)	108 (H) x 70 (W) x 240 (D) mm (excluding protuberances)			
Weight	1.9 kg			
Power consumption	0.8 A, 80 VA			
Voltage range	AC100~240 V 50/60 Hz			
Order code	SGA-G2008 SGA-G2009			

Note: The specifications and product design may change without prior notice. For custom specifications, contact FLOM.
All trademarks are property of their respective owners.

Flow Rate and Dissolved Oxygen Level

Solvent: Distilled water 25 °C
Vacuum level: 70 hPa
Degassing unit: AG-34-01

9.0 Dissolved oxygen level before degassing 8.0 Dissolved oxygen level after degassing 7.0 (Flow rate:  $0.1\sim10.0 \text{ mL/min}$ ) Dissolved Oxygen in ppm 6.0 Dissolved oxygen level after degassing 5.0 (Flow rate: 0.1~2.5 mL/min) 4.0 3.0 2.0 1.0 0.0 0.0 1.0 2.0 3.0 4.0 5.0 6.0 7.0 8.0 9.0 10.0 0.0 0.25 0.5 0.75 1.0 1.25 1.5 1.75 2.0 2.25 2.5 Flow rate in mL/min

<sup>\*</sup> The data is the result from experiments performed at our factory. Contact FLOM for details.



Gastorr PG-31, PEEK Gastorr PG-32, SS

Product name	Gastorr				
Part number	PG-31S	-31S PG-31P PG-32S PG-32P			
Channels	1 2		2		
Internal volume	62.0 mL				
Max flow rate		50.0 mL/min			
Vacuum level	150 hPa				
Vacuum range	2 hPa				
Port thread size	No.1/4-28UNF				
Wetted materials	PTFE, ETFE, SUS PTFE, ETFE, PEEK PTFE, ETFE, SUS PTFE, ETFE, PEE				
Dimensions	180 (H) x 90 (W) x 400 (D) mm				
Weight	5.5 kg 5.0 kg 6.5 kg 6.0 kg				
Voltage range	AC100~240 V, 50/60 Hz				
Order code	SGA-G2101   SGA-G2103   SGA-G2102   SGA-G2104				

Note: The specifications and product design may change without prior notice. For custom specifications, contact FLOM.

# Solvent Degassing for Fractionating Applications Gastorr PG Series

Flow rates up to  $50\ \text{mL/min}$  with these degassing systems for fractionating applications.

#### Features

- Maximum flow rate of 50 mL/min
- CPU control achieves stable degassing
- Automatic cleaning function prevents vacuum pump deterioration
- Easy to read backlighted LCD display
- Real time display of chamber vacuum level
- Choose from either Stainless Steel or PEEK as your fluid path material
- Independent chamber design eliminates solvent contamination
- Error detection alerts user to faulty degassing operation
- Choose from 1 channel or 2 channel configurations

## Addendum 2. Fitting and Tubing Sizes

In catalogs about fittings and tubing for analytical instrumentation, you will run across many unfamiliar and little-used values and units, such as inches, No.10-32 UNF, 1/16, 1/8, and so on. Each country may use different units (inches or millimeters) or have different standards in screw threads, and since these different units and standards have a long history behind them, achieving a unified standard is not possible at this time. Since many of our customers have noted the difficulties in understanding the sizing terms used in HPLC fittings and tubing, we have prepared the explanation below to help clarify matters.

#### Fittings and Union Sizes



Product: Easy Fitt 10Ø Model Number: 9001 Material: PEEK Size: 1/16"(inch) tubing Standard: No.10-32UNF



Product: Reducing Union Model Number: 9008 Material: PEEK Standard: M8, No.10-32UNF

The picture on the left shows a typical fitting and reducing union (union between tubes of different diameters). "Standard" refers to the type of screw thread standard, either No.10-32UNF or M8. "UNF" stands for "Unified Fine Thread" (a thread standard in inches), and the "M" in "M8" stands for "Metric Screw Thread".

Also, the symbol "Ø" in the picture on the left indicates "diameter".

•No.10-32UNF: Diameter 4.826 mm, Thread number is 32 threads in 25.4 mm (1 inch)

•M8 : Diameter is 8 mm screw threads\*

\* for more details, consult Industry Standards JIS B0208, B0209.

#### **Tube Sizes**



Product: PEEK tubing Model Number: 6004 Outer Diameter: 1/8" Inner Diameter: 1/16"



Product: SS tubing Model Number: 7021 Outer Diameter: 1/16" Inner Diameter: 0.25 mm

The tubing pictured on the left have inner and outer diameters of 1/8" and 1/16". 1/16" means "one-sixteenth of an inch", indicating the outer diameter value and units. 1 inch is approximately 25.4 mm.

•1/8": This is about 3.175 mm. 1/8" tubing is often used to connect the solvent bottle to the device inlet, or used in the drainage line.

•1/16": This is about 1.5875 mm. Often used to connect the pump outlet to the detector inlet.

# 4. Liquid Level Sensor



Sonic Reservoir Sensor SR-13

Product name	Sonic Reservoir Sensor		
Model	SR-13		
Measurement Method	Reflected Sound Waves		
Liquid Volume	Solvent: Specialty Bottle 10-1000 mL		
Measurement Method	Waste: specialty waste probe detects liquid level at a		
	distance of 75 mm PTFE, SS (waste probe)		
Wetted Materials	PTFE, SS		
Remote Output	Output signal: Error		
Communications	RS-232C (optional)		
Dimensions	115 (H) X 85 (W) X 80 (D) mm		
Weight	Approx. 0.7 kg		
Power Supply	DC +24V AC adapter comes as standard accessory,		
	connects to 100-240 V, 0.62 A outlet		
Product Code	FA007-500		

Note: device appearance and/or specifications may change without notice.

# Liquid Level Sensor Sonic Reservoir Sensor SR-13

Non-contact liquid level sensor using sound

#### Features

- □ Useful to check liquid levels in both solvent bottles and waste tanks
- $\hfill \Box$  Liquid level displays
- $\hfill\Box$  Alarm sounds when volume falls to about 10%
- □ Remote control thru RS-232C interface (option)
- □ Simple, one-touch connections



Example of the SR-13 connected to both solvent bottle and waste tank

#### SR-13 Accessories

	~
Product Code	Name
FD007-502	Solvent Probe
FD007-503	Waste Probe
FD007-504	Solvent bottle
FD007-505	Waste Tank
FD007-506	RS-232C Serial Port

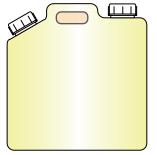


Solvent Probe





Solvent Bottle



Waste Tank

# ○ Stainless Fittings for 1/16" OD Tubing Ultra high pressure fittings (up to 140 MPa)



#### High pressure fittings (up to 60 MPa)

DOUBLE LOCK series (No.10-32UNF, For 1/16" OD tubing)





Part Name: 1/16 DoubleLock Fitting S

9301 P/N· Material: 10/pkg Amount:



Part Name: 1/16 DoubleLock Fitting L

9302 P/N· Material: 10/pkg Amount:

1/16 DoubleLock Ferrule Part Name:

P/N: 9401 Material: PEEK 10/pkg Amount:

# High pressure fittings (up to 40 MPa)

SS ferule type (No.10-32UNF, For 1/16" OD tubing)



Part Name: 1/16 Fitting S 9501 P/N: Material: 10/pkg Amount:



Part Name: 1/16 Fitting L P/N: 9502 Material: 10/pkg Amount:



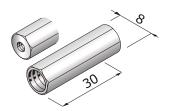
1/16 Ferrule Part Name: P/N: 9601 Material: 10/pkg Amount:

# ○ Stainless Unions, Joints and Tubings

#### Stainless Union

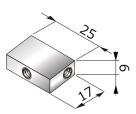


Union P/N 9511 Stainless steel 316 No.10-32UNF Quantity: 10

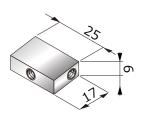


1/8-1/16 Reducing Union P/N 9309 Stainless steel 316 No. 5/16UNF, No.10-32UNF Quantity: 10

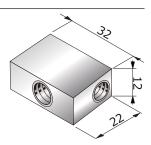
## Stainless Tee



3 way joint, Ø0.5 P/N 9513-05 Stainless steel 316 No.10-32UNF Quantity: 10



3 way joint, Ø1.0 P/N 9513-10 Stainless steel 316 No.10-32UNF Quantity: 10



1/8" 3 way joint P/N 9313 Stainless steel 316 No.1/8" or M8 Quantity: 10

#### Stainless tube (1/16",1/8" OD)



SS Tube, 0.25 mm ID P/N 7021 Stainless steel 316 1/16" OD, 0.25 mm ID No.10-32UNF Quantity: 10 m



SS Tube, 0.5 mm ID P/N 7022 Stainless steel 316 1/16" OD, 0.5 mm ID No.10-32UNF Quantity: 10 m



SS Tube, 0.8 mm ID P/N 7023 Stainless steel 316 1/16" OD, 0.8 mm ID No.10-32UNF Quantity: 10 m



SS Tube, 1.0 mm ID P/N 7024 Stainless steel 316 1/16" OD, 1.0 mm ID No.10-32UNF Quantity: 10 m



SS Tube, 2.1 mm ID P/N 7025 Stainless steel 316 1/8" OD, 2.1 mm ID No.10-32UNF Quantity: 10 m

## **OPEEK Fittings**

Middle pressure fittings (Up to 35 MPa)

#### DOUBLE LOCK PEEK Series (No.10-32UNF, For 1/16"OD tube)



1/16 Double lock fitting S P/N 9411 PEEK Quantity: 10/pkg



1/16 Double lock fitting L P/N 9412 PEEK Quantity: 10/pkg



1/16 HEX double lock fitting P/N 9415 PEEK Quantity: 10/pkg



1/16 Double lock ferrule P/N 9401 PEEK Quantity: 10/pkg

#### DOUBLE LOCK PEEK Series (with PEEK ferrule)













1/16 Double lock fitting S with ferrule P/N 9411-9401 PEEK Quantity: 10/pkg

1/16 Double lock fitting with ferrule P/N 9412-9401 PEEK Quantity: 10/pkg

1/16 HEX Double lock fitting with ferrule P/N 9415-9401 PEEK Quantity: 10/pkg

# Middle pressure fittings (Up to 20 MPa)

#### EASY FITT Series (No.10-32UNF, , For 1/16"OD tube)



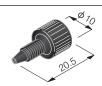
Easy Fitt 10φ P/N 9001 PEEK Quantity: 10/pkg



Easy Fitt 12φ P/N 9002 PEEK Quantity: 10/pkg



Easy Fitt Type 2 P/N 9130 PEEK Quantity: 10/pkg



Stop Fitt P/N 9004 PEEK Quantity: 10/pkg

#### HEX FITT Series (No.10-32UNF, For 1/16"OD tube)



Hex Fitt P/N 9003 PEEK Quantity: 10/pkg



Hex Fitt Mini P/N 9135 PEEK Quantity: 10/pkg

## DOUBLE LOCK PEEK Series (No.10-32UNF, For 1/16"OD tube)



1/16 EASY 8 Double lock fitting P/N 9416 PEEK Quantity: 10/pkg



1/16 EASY 10 Double lock fitting P/N 9413 PEEK Quantity: 10/pkg



1/16 EASY 12 Double lock ferrule P/N 9414 PEEK Quantity: 10/pkg



1/16 Double lock ferrule P/N 9401 PEEK Quantity: 10/pkg







9401



9413



111



14 9401

1/16 EASY 8 Double lock fitting with ferrule P/N 9416-9401

PEEK

Quantity: 10 each/pkg

 $1/16\ EASY\ 10$  Double lock fitting with ferrule P/N 9413-9401

PEEK

Quantity: 10 each/pkg

 $1/16\ EASY\ 12\ Double\ lock\ fitting\ with\ ferrule\ P/N\ 9414-9401$ 

PEEK

Quantity: 10 each/pkg

#### Low pressure fittings (Up to 1 MPa)

FLAT SEAL Series (M6, For 1/16" OD tubing)



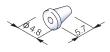
1/16 • M6 Flat seal fitting P/N 9753 PEEK

Quantity: 10/pkg



1/16 • M6 Flat seal fitting P/N 9734 POM

Quantity: 10/pkg



1/16 • M6 Flat seal ferrule P/N 9706 ETFE

Quantity: 10/pkg

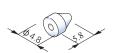
# O PEEK and Other Polymer Fittings, for 1/8", ø3, ø2 OD Tubing

FLAT SEAL Series (No.1/4-28UNF, For 1/16" or 2 mm OD tubing)



1/16 Flat seal fitting S P/N 9721 PEEK

Quantity: 10/pkg



1/16 Flat seal ferrule P/N 9703

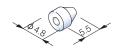
P/N 9/0

Quantity: 10/pkg



φ2 Flat seal fitting P/N 9730 PEEK

Quantity: 10/pkg



φ2 Flat seal ferrule P/N 9700 ETFE

Quantity: 10/pkg

#### FLAT SEAL Plug



1/16 Flat seal plug P/N 9720 PEEK

Quantity: 10/pkg



1/16 Flat seal plug P/N 9720P PP

Quantity: 10/pkg

#### FLAT SEAL Series (No.1/4-28UNF, For 3.0 mm or 1/8" OD tubing)



1/8 Flat seal fitting P/N 9711 PEEK Quantity: 10/pkg



φ3 Flat seal ferrule P/N 9701 ETFE Quantity: 10/pkg



1/8 Flat seal ferrule P/N 9702 ETFE Quantity: 10/pkg





φ2·M6 Flat seal fitting P/N 9752 Carbon reinforced PEEK Quantity: 10/pkg



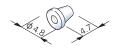
φ2·M6 Flat seal fitting P/N 9732 POM Quantity: 10/pkg



φ2·M6 Flat seal fitting P/N 9762 PP Quantity: 10/pkg



φ2·M6 Flat seal ferrule Penetration P/N 9775 ETFE Quantity: 10/pkg



φ2·M6 Flat seal ferrule Non-penetration P/N 9705 ETFE Quantity: 10/pkg

#### FLAT SEAL Series (M6, For 3.0 mm OD tubing)



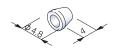
φ3·M6 Flat seal fitting P/N 9751 Carbon reinforced PEEK Quantity: 10/pkg



φ3·M6 Flat seal fitting P/N 9731 POM Quantity: 10/pkg



φ3·M6 Flat seal fitting P/N 9761 PP Quantity: 10/pkg



φ3·M6 Flat seal ferrule P/N 9704 **ETFE** Quantity: 10/pkg

#### FLAT SEAL Series (M6, For 1/8" OD tubing)



1/8 • M6 Flat seal fitting P/N 9760 PP Quantity: 10/pkg



1/8 • M6 Flat seal ferrule P/N 9707 ETFE Quantity: 10/pkg

#### DOUBLE LOCK Series (M8, For 3.0 mm or 1/8" OD tubing)



1/8 Double lock fitting P/N 9304 Stainless steel 316 Quantity: 10/pkg



1/8 Double lock fitting P/N 9305 PP Quantity: 10/pkg



1/8 Double lock ferrule P/N 9402 ETFE Quantity: 10/pkg

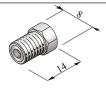


φ3 Double lock ferrule P/N 9405 ETFE Quantity: 10/pkg

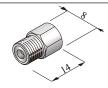


1/8 Double lock ferrule P/N 9407 PEEK Quantity: 10/pkg

#### Stainless Fittings (For 1/8" OD tubing)



1/8 fitting P/N 9306 Stainless steel 316 No.5/16-20UNF Quantity: 10/pkg



1/8, M8 fitting P/N 9311 Stainless steel 316

Quantity: 10/pkg



Ferrule for 1/8 fitting P/N 9321 Stainless steel 316 For 1/8" OD tube Quantity: 10/pkg

# OUnion and Joint, PEEK and other polymers



Union P/N 9005 Carbon reinforced PEEK No.10-32UNF Quantity: 1



M6 Flat seal union P/N 9736 POM M6 Quantity: 1



1/4-28 Flat seal union P/N 9101 PEEK No.1/4-28UNF Quantity: 1



Union P/N 9111 PEEK M8 Quantity: 1

## Reducing union



Reducing union P/N 9110 PEEK No.1/4-28, 10-32UNF Quantity: 1



Reducing union P/N 9008 PEEK M8, No.10-32UNF Quantity: 1



M6·10-32 Flat seal union P/N 9737 POM M6, No.10-32UNF Quantity: 1

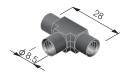


Syringe union P/N 9112 PEEK No.10-32UNF, Syringe port Quantity: 1

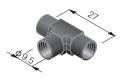
#### Tee



Tee P/N 9006 PEEK No.10-32UNF Quantity: 1



1/4-28 Flat seal tee P/N 9131 PEEK No.1/4-28UNF Quantity: 1



Tee P/N 9121 PEEK M8 Quantity: 1



M6 tee P/N 9738 POM M6 Quantity: 1

#### Reducing tee



Reducing tee P/N 9108 PEEK No.10-32, 1/4-28UNF Quantity: 1

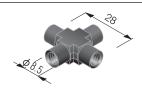


Reducing tee P/N 9107 PEEK No.10-32UNF, M8 Quantity: 1

#### Cross



Cross P/N 9007 PEEK No.10-32UNF Quantity: 1



Cross P/N 9109 PEEK No.1/4-28UNF Quantity: 1

# O PEEK, PTFE, ETFE, PFA Tubing

#### PEEK tubing (1/16" OD)



PEEK tube P/N 5999 Red-striped OD 1/16" ID 0.13 mm 10 m or 5 m length



PEEK tube P/N 6000 Yellow-striped OD 1/16" ID 0.17 mm 10 m or 5 m length



PEEK tube P/N 6001 Blue-striped OD 1/16" ID 0.25 mm 10 m or 5 m length



PEEK tube P/N 6002 Orange-striped OD 1/16" ID 0.50 mm 10 m or 5 m length



PEEK tube P/N 6003 Green-striped OD 1/16" ID 0.75 mm 10 m or 5 m length



PEEK tube P/N 60031 Gray-striped OD 1/16" ID 1.0 mm 10 m or 5 m length

#### PEEK tubing (1/8" OD)



PEEK tube P/N 6004 OD 1/8" ID 1/16" 5 m length



PEEK tube P/N 60042 OD 1/8" ID 2.0mm 5 m length

#### PTFE tubing



PTFE tube P/N 7005 OD 3.0 mm ID 2.0 mm 10 m length



PTFE tube P/N 7211 OD 1/16" ID 0.25 mm 10 m length



PTFE tube P/N 7210 OD 1/16" ID 0.50 mm 10 m length



PTFE tube P/N 7212 OD 1/16" ID 0.80 mm 10 m length

#### ETFE tubing







ETFE tube P/N 7010 OD 1/16" ID 0.30 mm 10 m length



ETFE tube P/N 7011 OD 1/16" ID 0.50 mm 10 m length



ETFE tube P/N 7012 OD 1/16" ID 0.80 mm 10 m length



ETFE tube P/N 7013 OD 1/16" ID 1.0 mm 10 m length



ETFE tube P/N 7016 OD 2.0 mm ID 1.0 mm 10 m length

#### PFA tubing



PFA tube P/N 7103 OD 2.0 mm ID 1.0 mm 10 m length



PFA tube P/N 7104 OD 3.0 mm ID 2.0 mm 10 m length



PFA tube P/N 7105 OD 1/8" ID 1/16" 10 m length

## ○ Filters

#### Solvent filters



Suction filter P/N 8802 10 µm porous For ID 2.0 mm tube Stainless steel, PTFE, ETFE Quantity: 1



Suction filter P/N 8805 40 µm porous For OD 1/16" tube Stainless steel, PCTFE Quantity: 1



Suction filter P/N 8806 10 µm porous For OD 1/16" tube Stainless steel, PCTFE Quantity: 1



Suction filter P/N 8807 10 µm porous For OD 1/8" tube Stainless steel, PCTFE Quantity: 1



Suction filter P/N 8800 20 µm porous For ID 2.0 mm tube PE Quantity: 1

#### In-line solvent filters



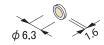
PEEK in-line filter P/N 8502 5 µm porous No.10-32UNF PEEK Quantity: 1



PEEK in-line filter P/N 8501 10 μm porous No.10-32UNF PEEK Quantity: 1



PEEK frits for 8502 in-line filter P/N 8512 5 µm porous PEEK Quantity: 1



PEEK frits for 8501 in-line filter P/N 8511 10 µm porous PEEK Quantity: 1

# O Bottles

## Solvent bottles



Solvent bottle P/N 9841 1000 mL volume bottle cap #9851 Quantity: 1



Solvent bottle P/N 9842 500 mL volume bottle cap #9851 Quantity: 1

## Solvent bottle cap



Bottle cap P/N 9851 GL45 (Schott) Tube IDs: 3.2 mm, 3.0 mm, 2.0 mm, 1/16" Quantity: 1

# O Tube Cutters

#### Tube cutters



Tube cutter for polymer tube P/N 9830 Quantity: 1



Tube cutter for SS tube P/N 9831 Quantity: 1



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