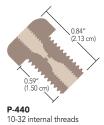
Bulkhead Unions

- Designed for plumbing tubing through equipment housing
- ► For use with standard 10-32 coned or 1/4-28 flat-bottom threaded fittings

Thread Upchurch Scientific® PEEK Bulkhead Unions directly through your equipment housing to connect internal tubing to the outside. Each union has unique 3/8-24 external threads and comes complete with a stainless steel nut and lock washer to hold it in place. Requires a 3/8" hole to mount. The recommended torque limit for these unions is 15 in.— lbs (1.7 N·m).



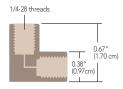
Bulkhead Union includes stainless steel nut/lock washer





Elbow Connectors

Use these Elbow Connectors to easily navigate tight corners. One Elbow is designed for use with 1/16" OD tubing and has a 0.020" (0.50 mm) thru-hole. Use 1/8" OD tubing with the other Elbow, which has a 0.062" (1.6 mm) thru-hole. Both come complete with 1/4-28 PEEK nuts and ETFE ferrules, and are pressure rated to 1,000 psi (69 bar).



P-430 PEEK Elbow comes with Flangeless Fittings

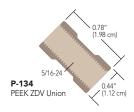


Large Bore Union

Low Pressure Unions

▶ 5/16-24 flat-bottom threads

Use any of the 5/16-24 fittings on page 55 and the appropriate ferrule to create a true zero dead volume (ZDV) connection with the P-134 Union.



- Stainless Steel Bulkhead Unions are also available. Please contact us for more information.
- ▶ To use Elbows in higher pressure applications, simply replace the provided fittings with Super Flangeless™ Nuts and Ferrules, found on pages 21–23.

	Part No.	Description	Threads	Color	Includes	Thru-hole	Swept Volume	
	BULKHEAD	ULKHEAD UNIONS						
*	P-440	PEEK Bulkhead Union	10-32 Coned	Natural	(1) SST Nut/Washer	0.020" (0.50 mm)	1.9 µL	
*	P-441	PEEK Bulkhead Union	1/4-28 Flat-Bottom	Red	(1) SST Nut/Washer	0.040" (1.00 mm)	2.9 µL	
*	P-441N	PEEK Bulkhead Union	1/4-28 Flat-Bottom	Natural	(1) SST Nut/Washer	0.040" (1.00 mm)	2.9 µL	
	ELBOW CONNECTORS							
	P-430	PEEK Elbow for 1/16" OD Tubing	1/4-28 Flat-Bottom	Natural	(2) XP-235	0.020" (0.50 mm)	1.4 μL	
	P-432	PEEK Elbow for 1/8" OD Tubing	1/4-28 Flat-Bottom	Natural	(2) XP-335	0.062" (1.60 mm)	13.6 µL	
	LARGE BOR	ARGE BORE UNION						
	P-134	PEEK True ZDV Union	5/16-24 Flat-Bottom	Natural	N/A	N/A	N/A	

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