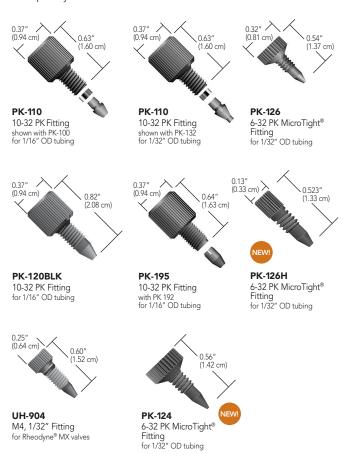
FITTINGS

Very High Pressure PK Fittings

Upchurch Scientific® Ultra High Performance fittings are manufactured from a proprietary PEEK blend (PK) which allow them to be used at higher temperatures (up to 200 °C) and higher pressures.

The VHP PK One-Piece fittings are available for 10-32 coned, 6-32 coned, or M4 coned ports, and Two-Piece fittings are available to connect either 1/16" or 1/32" OD tubing into 10-32 coned ports in multiple styles.



VHP MicroFerrules

VHP MicroFerrules are made from a proprietary high performance PEEK polymer blend, a material which is unique in its ability to enable the use of capillary tubing in UHPLC environments. The new high pressure MicroFerrules are available for use with 1/32" or 360 µm OD tubing, and they are incorporated into several of our VHP products for capillary tubing.



APPLICATION NOTE

CAUTION: While the proprietary blend of the PK fittings will allow a fitting to attain a higher pressure and minimal cold flow properties relative to pure PEEK, some fittings molded of PK are known to be conductive. Use caution when employing PK fittings in high voltage applications.



MicroTight fittings and MicroFerrules

While the MicroTight Female Nuts may be used with any of the separate MicroFerrules, the MicroFerrules themselves are port-specific and are thus not interchangeable. Additionally, the one-piece MicroTight fittings are also port-specific and should not be exchanged.



Find unions, tees and crosses for VHP applications on pages 36, 37, and 42.

	Part No.	Description	Port	Pressure Rating	Required Torque	Head Style	Material	Qty.
	PK VHP ONE-PIECE FITTINGS							
*	PK-120BLKx	PK One-Piece Fitting for 1/16" OD Tubing	10-32 Coned	12,000 psi (827 bar)	8.0 in-lbs (0.90 N·m)	Standard Knurl	PK	10-pk
NEW!	PK-124x	PK One-Piece Fitting for 360 µm OD Tubing	6-32 Coned	15,000 psi (1,035 bar)	3.0 in-lbs (0.34 N·m)	Standard Micro Knurl	PK	10-pk
NEW!	PK-126Hx	PK One-Piece Headless Fitting for 1/32" OD Tubing	6-32 Coned	15,000 psi (1,035 bar)	3.0 in-lbs (0.34 N·m)	Headless Micro Knurl	PK	10-pk
	PK-126x	PK One-Piece Fitting for 1/32" OD Tubing	6-32 Coned	15,000 psi (1,035 bar)	3.0 in-lbs (0.34 N·m)	Standard Micro Knurl	PK	10-pk
	UH-904x	PK One-Piece Fitting for 1/32" OD Tubing	M4 Coned	15,000 psi (1,035 bar)	4.0 in-lbs (0.45 N·m)	Headless Knurl	PK	10-pk
PK VHP FITTINGS (SEALTIGHT™ STYLE, FITTINGS INCLUDE PK-192X)								
	PK-192x	PK Ferrule for 1/16" OD Tubing	10-32 Coned	11,000 psi (760 bar)	_	_	PK	10-pk
	PK-195x	PK Fitting for 1/16" OD Tubing	10-32 Coned	11,000 psi (760 bar)	8.0 in-lbs (0.90 N·m)	Standard Knurl	PK	10-pk
PK VHP FITTINGS (LITETOUCH® STYLE, NUTS AND FERRULES SOLD SEPARATELY)								
*	PK-100x	PK Ferrule for 1/16" OD Tubing	10-32 Coned	16,500 psi (1,140 bar)	_	_	PK	10-pk
	PK-110x	PK Nut for 1/16" OD Tubing	10-32 Coned	16,500 psi (1,140 bar)	8.0 in-lbs (0.90 N·m)	Standard Knurl	PK	10-pk
	PK-132x	PK Ferrule for 1/32" OD Tubing	10-32 Coned	16,500 psi (1,140 bar)	_	_	PK	10-pk
	PK MICRO FERRULES AND FEMALE NUTS							
	P-416	Female Nut for Microferrule	5/16-24 Coned	15,000 psi (1,035 bar)	4.0 in-lbs (0.45 N·m)	Female Knurl	PEEK, Natural	ea.
	P-416BLK	Female Nut for Microferrule	5/16-24 Coned	15,000 psi (1,035 bar)	4.0 in-lbs (0.45 N·m)	Female Knurl	PEEK, Black	ea.
*	PK-112	VHP MicroFerrule for 1/32" OD Tubing	5/16-24 Coned	15,000 psi (1,035 bar)	_	_	PK	ea.
	PK-152	VHP MicroFerrule for 360 µm OD Tubing	5/16-24 Coned	15,000 psi (1,035 bar)	_	—	PK	ea.

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