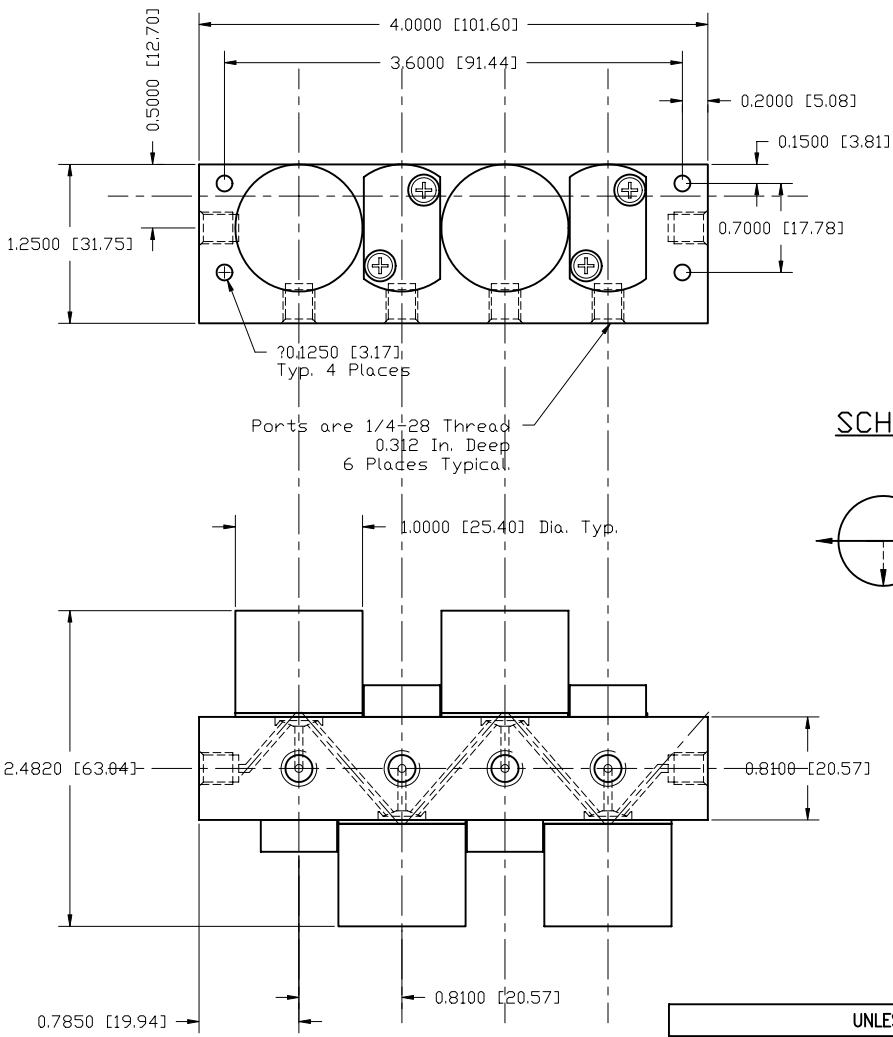
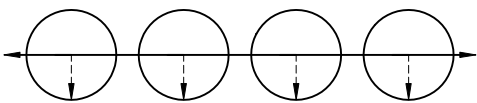


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SCHEMATIC FLOW DIAGRAM :




SPECIFICATIONS:

- Mechanical:** (Each Port)
- TYPE: 4 X 2w Normally Closed
 - PORT CONNECTION: 1/4-28 Flat Bottom
 - NOMINAL ORIFICE: 0.062 In. (1.5 mm)
 - OPERATING PRESSURE: Vacuum to 30 PSI (2 Bars)
 - TEST PRESSURE: 30 PSI N₂ (No leakage)
 - INTERNAL VOLUME: 340 microliters form bottom of ports.
 - WETTED MATERIALS: TEFLON®
 - MOUNTING ORIENTATION: Any Position

- Electrical:** (At 70° C No Pressure)
- OPERATING VOLTAGE: 24 VDC (continuous)
24 to 48 volts subject to duty cycle and/or holding voltage applied.
 - POWER CONSUMPTION: 1.5 watts/24VDC (approx.)
 - LEAD WIRES: #26 AWG, TFE Insulated
Blue 18 in. (457 mm) long.
 - TEST VOLTAGE (ON): < 18 VDC
 - TEST VOLTAGE (OFF): 1 to 8 VDC
 - RESPONSE TIME (ON): 20ms Max. (24 VDC)
5 to 20 ms subject to applied voltage and driving circuits.
 - RESPONSE TIME (OFF): 30ms Max. (from 24 VDC)
30 to 5 ms adjustable by driving circuits.

NOTE 1.)
Continuous rating applies to solenoid construction only. Since other materials incorporated in the product may not tolerate temperature variations as well as the solenoid application of holding voltage is strongly recommended.

NOTICE:
This product is protected by one or more of the following United States Patents: 4,496,133; 4,993,456; 5,143,118; Re. 34,261 5,433,244. Other Patents Pending.

UNLESS OTHERWISE SPECIFIED				Scale	1 : 1 (B)	Material	As Noted		
Fractions	± 1/64	Break Sharp Edges	0.003-0.008	Dr. By	G Stevens	Date	03-25-2002		
2 Pl. Dec.	± 0.005	All Small Fin. Radii	0.003-0.008	Checked		Approved			
3 Pl. Dec.	± 0.002	All surfaces shall be	Concentric,	Part Name	225T082 4 X 2W NC 24vdc				Drawing Number
Angular	± 0.06°	Parallel, Flat, Square	and True						225V309
All Fin. Surf.		to Each Other within	0.001 T.I.R.						

