



# TitanEX™

## MLP778-605 and MLP778-606

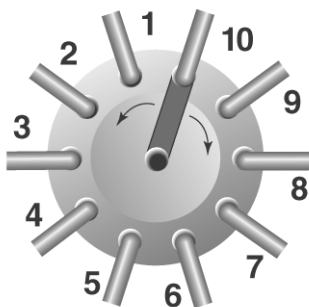
### 10-Position, 11-Port Selector

#### **Description**

The MLP778-605 and 606 are low pressure, 10-position, 11-port motorized selection valves that include a circuit board. Model MLP778-605 accepts 1/16" tubing and model MLP778-606 accepts 1/8" tubing. The design of these valves provides a small footprint. A unique patented\* Tubing Connection System eliminates the need for threaded nuts and ferrules for tubing retention and liquid sealing.

#### **Flow Diagram**

The flow switching pattern of the valve is shown below. The circles represent the ports in the valve ram and stator. The dark slot represents the connecting passage in the rotor seal.



#### **Specifications**

**Liquid Contacts:** RPC-7

**Port Size:** MLP778-605 accepts 1/16" OD tubing directly into the valve

MLP778-606 accepts 1/8" OD tubing directly into the valve

**Flow Passage Diameters:** 1.0-mm (0.040")

**Volume in Flow Passages:** Stator- Center Port - 3.1 µL/hole, Peripheral Ports - 5.1 µL/hole,

Rotor Seal- 3.4 µL/groove

**Maximum Pressure:** 0.9 MPa (9 bar, 125 psi)

**Motor:** 5 ohm, spark-free, 7.5 degree stepper motor

**Actuation Time:** 280ms

**Communication:** 4-Line BCD

**Drive Board Power Supply Requirements:** 24 VDC ± 5% at 1 Amp max

**Quiescent Current:** 20mA

**RoHS Compliant:** Yes

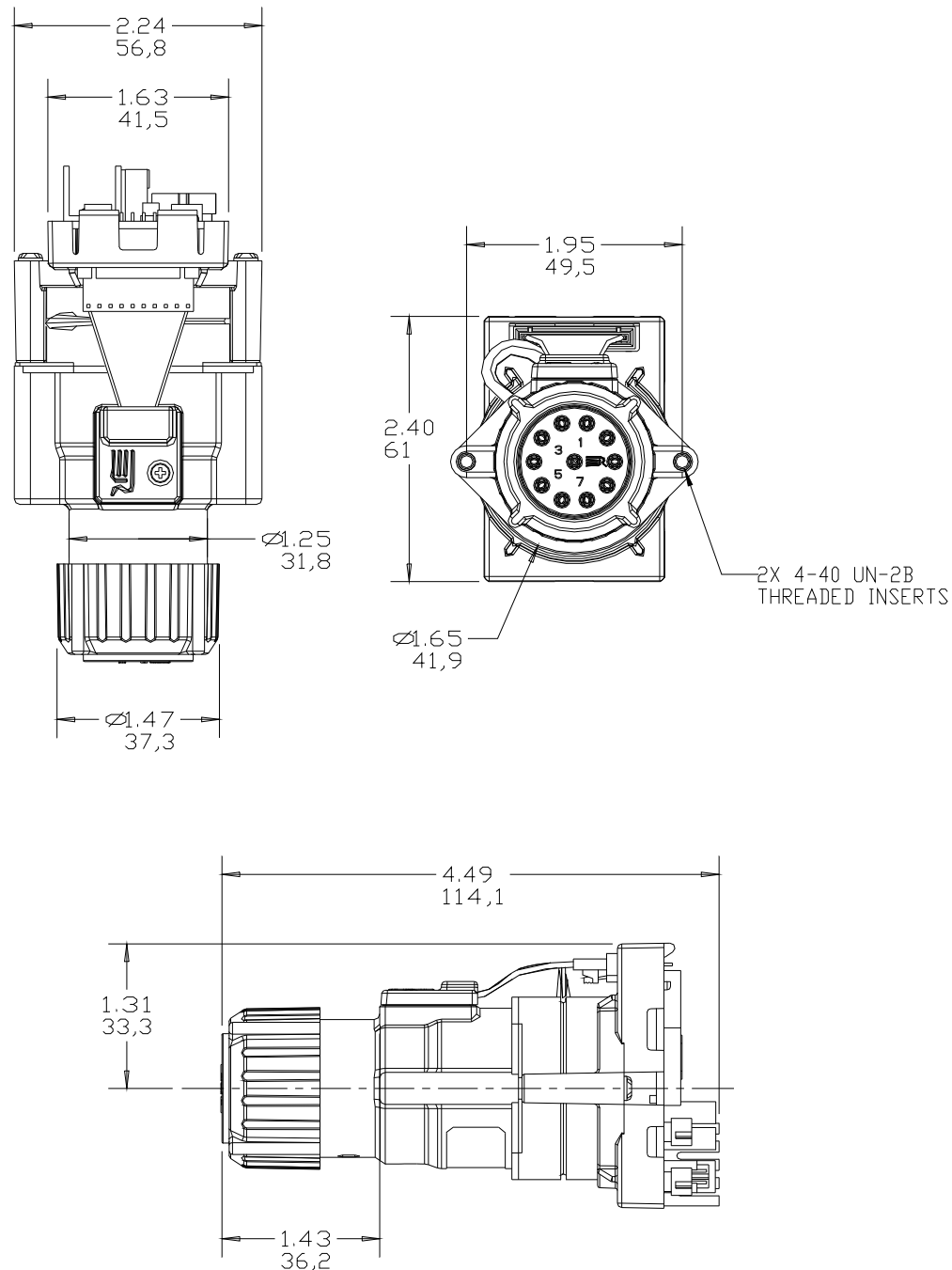
\* US Patent 7,014,222 dated 03/21/2006

**NOTE:** Shipping, storing or operating this valve below 0°C with water in the fluid passages may cause failure of the sealing surfaces.

**Dimensional Drawings on page 2**

## Dimensional Drawing

Dimensions are in inches/millimeter



\* The model MLP778-605 includes 1/16" O-rings at the base of the stator ports.

- Rheodyne valves are designed for use with fluids. Prolonged operation of the valve without fluid in contact with the valve's sealing surfaces may result in permanent damage and/or a loss of performance.